



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3440-15

Job Sheet 173207



Part No: D3440-15

Job Qty: 5 ea

Part Name: Contoured Male Eye (Supersedes B67-43001-215)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/27/18

Job Tracking No:

Due Date: 4/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP A 05.08.31 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	4/14/18	4/14/18	0.00	0.00	Start Up Machining-2		SBZ 18/04/15
100	Bandsaw	5 pcs	4/14/18	4/14/18	0.00	0.02	Bandsaw1		SBZ 18/04/15
110	CNC Vertical Machining	5 pcs	4/16/18	4/16/18	0.00	2.83	HAAS1-3		SBZ 18/04/15
130	QC	5 pcs	4/16/18	4/16/18	0.00	0.00	QC8 Machining-2		SBZ 18/04/15
140	Packaging	5 pcs	4/16/18	4/16/18	0.00	0.00	Packaging3-1		SBZ 18-4-17
150	QC21-SA	5 Ea	4/16/18	4/16/18	0.00	0.00	QC21		21 APR 18 2018

Part Op 100 - Cut blank: 1.00" x 2.00" x 2.200" long

Descriptions: 110 - Machine as per Folio FA554 and Dwg D3440 Dwg Rev: _____ Identify as D3440-15 Folio Rev: _____ Deburr

130 - QC8- Inspect parts - second check

140 - Identify as per dwg & Stock Location: _____

150 - QC21- Final Inspection - Work Order Release

M138152 → SC61669

Job BOM

Job BOM records could not be found.

03
03
03

M6061T6B 1.000 x 2.000 0.1833'

Job Allocations

Job Allocations could not be found.

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Contoured Male Eve	0.130inches ± 0.030	0.160 0.100		
2	Contoured Male Eve	1.550inches ± 0.030	1.580 1.520		
3	Contoured Male Eve	1.014inches ± 0.010	1.024 1.004		
4	Contoured Male Eve	40.0Degrees ± 0.5	40.5 39.5		
5	Contoured Male Eve	0.380inches ± 0.013	0.393 0.367		
6	Contoured Male Eve	0.313inches + 0.006 - 0.001	0.319 0.312		
7	Contoured Male Eve	0.130inches ± 0.030	0.160 0.100		
8	Contoured Male Eve	0.625inches ± 0.010	0.635 0.615		



Container No: S061070



Part: D3440-15

Job No: 173207

Serial No/Batch: S061070

Revision: B

Inspector:

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Date: 04/15/18

2/27/18

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle

9	Contoured Male Eve	0.550Inches $\pm$ 0.010	0.560 0.540
10	Contoured Male Eve	2.030Inches $\pm$ 0.030	2.060 2.000
11	Contoured Male Eve	0.250Inches $\pm$ 0.010	0.260 0.240
12	Contoured Male Eve	0.125Inches $\pm$ 0.010	0.135 0.115
13	Contoured Male Eve	0.130Inches $\pm$ 0.030	0.160 0.100
14	Contoured Male Eve	1.000Inches $\pm$ 0.030	1.030 0.970

Plex 2/27/18 8:48 AM Dart.Gagnon.Michelle

